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FORM 1897 PREVIOUS EDITION

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is preparing a description of the changes accomplished since last November and also describe the proposed change to the manual x drive. A new figure and delivery time will be provided.

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FORM 1897 USE PREVIOUS EDITION

The instrument was inspected on 16 July 1964. An experimental marmal x drive appeared to be satisfactory as it was demonstrated to se on a mock-up.

25X1A

last Nov. and also describe the proposed change to the manual x drive. A new cost figure and delivery time will blso be provided.

DRAFT

MEMORANDUM FOR THE RECORD

SUBJECT: Progress on Panoramic Stereo Viewer

25X1A

25X1A

25X1A

I visited on 16 July to monitor progress on the Panoramic Stereo Viewer.

The rubber roller approach for the manual x drive appears to be satisfactory. No change will be made in the motorized drive system.

A cross hair is to be incorporated into the optical system to be used in conjunction with the x - y coordinate counters. Cost for this, is estimated by to not exceed The cross hair can be placed in anyone of four positions. These are:

- 1. Eyepiece It will move slightly in relation to the photo image if put in this position.
- 2. Zoom Focal Plane at this position the cross hair will be χ magnified a maximum of 3x.
- 3. Field flattener at this position the cross hair will be magnified from 3x to 48x.
- 4. Offset from Field Flattener This arrangement is not at all feasible since the geometry of the photography does not assume that the images visible in the eyepieces coincide, even though the images under the offsets coincide.

The position for the cross hair will be at the No. 2 spot, Zoom Focal will be tolerable Since the cross hair Plane. A 3x magnification is intended only as a reference point for coordinate read-out.

25X1A

will add the same type image rotation marking to the instrument as

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25X1A

will be used on the High-Power Stereo Viewer. Segments will be marked off every 15° to 180° both directions from the two zero positions. Every 45° will also be lettered.

25X1A

will prepare a description of the changes accomplished since last November and also describe proposed changes to the manual x drive. A new cost figure and delivery time will also be provided.

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FORM 1897 USE PREVIOUS EDITION

GROUP 1
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to the manual x drive problem. If this proves to be satisfactory a new completion date can be estimated.

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FORM 1897 USE PREVIOUS EDITION

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(When Filled In)

GROUP 1
Excluded from automatic downgrading and declassification

25X1A

X drive. Requirements to handle 1000 foot reels of film have been relaxed to 500 foot reels.

25X1A

Further action on this contract is pending until proposes a satisfactory solution to the manual X drive. Therefore, a completion date can not be given.

TELEPHONE OR VERBAL CONVERSATION	RECORD
Subject of Conversation 25X1A Vanvanie Herer Viewer	Dete 5 may 1464
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Date	Time	Signature

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engineers are investigating a possible solution to the problem of film slipping while using manual drive. The requirement for the instrument to handle 1000 foot reels will be changed to 500 foot reels. This should help the Engineers. Further action on this contract is pending until responds with an acceptable proposal to solve the manual drive film slippage.

Approved For Release 2002/01/02 7617 RDP78B04747A6029000129347-

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23 April 1964

MEMORANDUM FOR:

Chief, Development Branch, Plans and

Development Staff, NPIC

SUBJECT

25X1A

Report of Trip to

17 April 1964.

25X1A

1. On 17 April, I visited for the purpose of monitoring contracts on the <u>Panoramic Stereo Viewer</u> and the <u>Variable Magnification Tracing Projector</u>. Details of the modifications for the <u>High Power Stereo Viewer</u> were also agreed upon.

en to 25X1A

- 2. Electronic Engineers proposed to design a new type drive system for the Panoramic Stereo Viewer. It would work off the film reels instead of the transparent drums. Film travel would be controlled very accurately so that exactly the same speed would be achieved on both sides when interlocked in the scan mode, regardless of the amount of film on either spool. I pointed out that this precision was not required because of the nature of some of the film to be used on the instrument. However, both sides should move in approximate synchronization.
- 3. A relaxation of the requirement for handling 1000 foot reels will be a help to the Engineers. Information on maximum film size and weight will be relayed to
- 4. The Variable Magnification Tracing Projector is progressing satisfactorily. The April 30 delivery date will slip back to approximately May 30.

SUBJECT: Report on Trip to 17 April 1964

- 5. Modifications to be made on the production model High Power Stereo Viewer are:
 - a. On the right hand stage, the X-Y scan control knobs, presently located just to the left of the viewing stage, will be moved to the right side of the stage so as to be easily accessible to the operator.
 - b. Index marks will be added to the image rotation wheels with ticks and numerals to indicate 45° intervals up to 180° to the left and right of the 0° positions. Ticks without numerals will mark each 15° interval.
 - c. The knob for shifting the prism in selecting stereo and monocular viewing will be changed to a low fitting short lever. This will make it easy to distinguish from the Zoom control knob.
 - d. Interpupillary distance will be set in a manner similar to that used on the Tri Power Viewer. The control for the Tri Power is a lever which is shifted back and forth to vary the distance.
 - e. Continuously variable rheostat controls will be substituted for the step switch transformers now used. If possible, a single box will house both rheostats and this box will be mounted on the base plate between the viewing stages.
 - f. Objective lenses to be supplied with each instrument are 2.6, 3.5, 6, and lox; the 3.5, 6, and lox lenses are parfocal.
 - g. A storage case will be provided for holding the extra eyepieces, filters, monocular tubes, etc.
 - h. The shafts on the zoom controls will be black with white markings so as to be easily read.
 - i. The four position turrets will have adjusting screws that permit precise alignment to accommodate objectives other than those made by
 - j. In addition to the daylight and neutral density filters, heat filters will also be included.

25X1A

25X1A

25X1A

SUBJECT: Report of Trip to 17 April 1964

6. After receipt of order, the lead time will be 28 weeks for completion of a preproduction model. Delivery of instruments will be at the rate of two each week starting four weeks after acceptance of the preproduction model.

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Development Branch, P&DS

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25X1A

has been notified that the use of quarter inch strips of surgical rubber sheeting wrapped around transparent drums to contact the inboard and outboard edges of the film is an unsatisfactory way to prevent film slippage with the X direction manual drive. It is investigating and promised to furnish more information on this problem on/about the 14th of April.

25X1A

Further action on this contract is pending until I hear from

Approved For Release CONTRACT INSPECTION RE	2002/01 PORT	/02 : CIA	常 ぴゃ7880474Z4302 9 25X1A	00010017-2	
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FORM 10-63 1897

The lates progress report covering the period from September 21, 1963 to February 7, 1964 indicates that the had not solved the problem of film slippage on the transparent drums. They propose to use quarter inch strips of surgical rubber sheeting wrapped around the drum to contact the inboard and outboard edges of the film. I informed on 24 February that this was not satisfactory and that further investigation was necessary.

25X1A

25X1A

Action is pending on a request for additional funds in the amount of 25X1A due to overhead adjustment and overrun. New completion date can not be determined until this action is completed.

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FORM 1897

SECRET
(When Filled In)

GROUP 1
Excluded from automatic downgrading and declassification

An overrun is anticipated on this instrument. Four glass blanks

25X1A have been obtained for making glass drums and has solicited bids for grinding and polishing. is in the process of requesting an extension of time and setting a new completion date.

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FORM 10-63 1897 SECRET
(When Filled In)

GROUP 1
Excluded from automatic downgrading and declassification

An overrun is anticipated on this instrument. Instrument was given a preliminary inspection on 13 November 1963 and several items that need correction were discussed. Four glass blanks have been obtained for making glass drums and has solicited bids for grinding and polishing them.

will request an extension of time.

25X1A

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SECRET
(When Filled In)

GROUP I
Excluded from automatic downgrading and declassification

Instrument was given a preliminary inspection on 13 November 1963 and several items were brought to the contractor's attention for correction.

Four glass blanks have been obtained for making the glass drums.

will request an extension of time. An overrun is anticipated on this instrument.

Approved For Release 2002/01/02: CIA-RDP78B04747A00290001001

15 November 1963

MEMORANDUM FOR RECORD

SUBJECT: Trip Report

On November 13, I visited for the main purpose of inspecting the Panoramic Stereo Viewer. project engineer, was present during the inspection period. Several items effecting the viewer were brought to his attention:

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25X1A

- 1. Hot Spots There are very objectionable hot spots in the illumination system especially at the lower powers. This problem will be investigated and believes that it can be solved with a diffusing screen. At the present, a 300 watt projection bulb is being used and if a diffusing screen dims the light too much at the higher powers, a 500 watt bulb can be substituted.
- 2. Manual Drive In the manual drive for the X direction, it is intended that the drum be rotated and thus move the film. However, there is insufficient friction between the drum and the film, and slippage occurs. had cut bands of thin surgical rubber strips approximately $\frac{1}{4}$ inch in width and placed two around each drum so as to contact the edges of the film. This seemed to provide sufficient friction to eliminate the slippage but is a poor solution to the problem. One of the bands would have to be adjusted to a new position on the drum each time a different width film is used.
- 3. Film Curl One edge of the film on each of the drums had a pronounced tendency to crinkle. I think this was caused by misalignment of the supply and take up spindles with the axis of the transparent drums.
- 4. Noisy Gears The drive gears are very noisy especially as the drive speed increases. stated that fiber gears could be used and this will lower the noise to an acceptable degree.
- 5. Focus The optics could not be focused at the highest power. McGivern stated this can be easily corrected.
- 6. Head Rest It is very difficult for the operator to hold his head in the steady position necessary for viewing. A head rest will be mounted above the eyepieces.
- 7. Field Flattener When the optical field flattener is raised or lowered into position, the film moves out of position on one of the drums.

- 8. Auxiliary Light A fluorescent light is mounted inside each glass drum so as to illuminate the film outside the optics area. This is intended as an aid for orientation. It was suggested that a mask be provided so as to shield the portion of the tube extending beyond the edge of the film when widths narrower than $9\frac{1}{2}$ inches are used.
- 9. Direction Indicators At the present, there are arrows imprinted near the manual drive knobs that merely point to the knobs and serve no useful purpose. These will be changed to point in the direction of film movement when each knob is actuated.
- 10. Image Rotation Image rotation is provided in the optics. An index mark will be provided so as to indicate the zero position for the rotation movement.
- 11. Joy Stick The present joysticks are round rods flat on the ends. Another set with round knobs will be provided with the instrument.

will submit a cost estimate to complete the Viewer and also request an extension of time. They pressured me to accept delivery on the instrument with the plastic drums, stating that the glass ones could be substituted later. I refused to do this.

Four more blanks for glass drums have been obtained. The subcontractor that attempted to grind and polish the first four drums believes that he has gained sufficient experience to enable him to complete the next four drums without breakage. However, he wants to do it under a CPFF instead of fixed price.

will submit the subcontract to us for approval. In addition,

25X1A

contacts will be made with two other companies that may be willing to bid on the job.

The progress of the High Power Stereo Viewer was discussed with The optical design was completed on November 8 and the date for completing the instrument, December 13, is still a good possibility. In order to bring the magnification down to an acceptable power, a relay system consisting of a triplet lens and two field lenses will be used. This will lengthen the eyepiece tubes by 66mm. Glass for the lenses is on hand and grinding and polishing has started. Resolution data was requested and will be provided very soon. The field of view at the lowest magnification, 10x, will still be 9.6mm.

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was also asked to submit a proposal for modifying the scanning stage for the Zoom 70 Stereoscope. The present model is fitted with short reel brackets which will be removed. The glass surface will be enlarged and it was requested that the stage be designed so as to permit it to be used on other light bases other than the

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The four blanks for class drums have been broken in the grinding and polishing operation. Four more blanks have been obtained by The instrument was so heduled for delivery on October 30 and will request an extension of time.

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At the current rate of expenditure, per week, will exhaust 25X1A the allocated funds on October 11, 1963. Since the completion of the instrument is scheduled for October 30, there will be an overrum of at least to 25X1A cover the remaining three weeks of October. At such time as the instrument is ready for final testing a cost to complete will be prepared by 25X1A

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GROUP 1 Excluded from automatic downgrading and declassification

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Contract was amended on 17 July 1963 to provide additional funding in the amount of

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25X1A

FORM 11-62 1897

	Approved For Release 2002/01/02 : CIA-RDP78B04747A002900010017-20											
	Approved For Release	2002/01/ REPORT	02 : CIA-l	RDP78B0	4747A00290001	0017-2~						
		KETOKI	,		25X1A	5						
	то:			7 February 1963								
	ENGINEERING SECTION/CB/	PD/OL		INSPECTION REPORT NO. (If final, so state)								
				ESTIMATED	COMPLETION DATE							
	NAME OF CONTRACTOR			15	July 1963		7					
0.53/4.4												
25X1A	TYPE OF COMMODITY OR SERVICE											
	Panoramic Stereo Viewer						1					
	THE CONTRACTOR IS ON SCHEDULE 2 Yes	0		THE CONTR	ACTOR WILL PROBABL	Y REMAIN WITHIN A	LLOCATED					
	THE CONTRACTOR WILL COMPLETE TASK WIT	HIN ALLOT	TED TIME	ALL PHASE	S OF THE TECHNICAL	PROGRESS ARE SAT	ISFACTORY					
_	HAS AN INTERIM REPORT, FINAL DURING THE PERIOD?	. REPORT, NO (If)	PROTOTYPE,	OR OTHER	END ITEM BEEN RECE reverse side.)	IVED FROM THE CON	TRACTOR					
	DOKING THE PERIOD? YES	NO (II)	ves, give o	ietalis on	reverse side.)							
	HAS GOVERNMENT-OWNED PROPERTY BEEN DELIVERED TO CONTRACTOR DURLING THIS DEDICAL.											
	HAS GOVERNMENT-OWNED PROPERTY BEEN DELIVERED TO CONTRACTOR DURING THIS PERIOD? (If yes, indicate items, quantity, and cost on reverse side.)											
		OVERALL	PERFORMAN	CE OF CON	TRACTOR							
	1. OUTSTANDING 3. X EX	CELLENT		5.	ACCEPTABLE	7. UNSA	TISFACTORY					
	2. SUPERIOR 4. HI	GHLY SATIS	FACTORY	6.	BARELY ADEQUATE							
	IF OVERALL PERFORMANCE OF CO REVERSE SIDE.	NTRACTOR	IS UNSATIS	FACTORY OR	BARELY ADEQUATE,	INDICATE REASONS	DN					
			RECOMMEN	DED ACTION	V							
_	CONTINUE AS PROGRAMMED				ITHHOLD PAYMENT PER							
	TERMINATE			_ o-	THER (Specify)							
	IF TERMINATION IS RECOMMENDED OR IF THIS IS A FINAL REPORT, CERTIFY THAT ALL DELIVERABLE ITEMS Under the contract have been received. These include, where applicable, the following:											
			DOES NOT				D050 W05					
	ITEM	REC'D	APPLY		ITEM	REC D	DOES NOT APPLY					
	PROTOTYPES	-		MANUALS								
	DRAWINGS AND SPECIFICATIONS PRODUCTION AND/OR OTHER			FINAL REPO								
	END ITEMS			OTHER GOVE	RNMENT PROPERTY							
	DATE OF LAST CONTACT WITH CONTRACTOR	*										
25 V 1A	7 February 1963 (teleph	one)		DIVISION								
25X1A					NPIC/PADS		}					
	INSF			SIGNATURE	OF APPROVER							
				.,								
	FORM 1007	2/01/			4747A002900010	0017-2						
	FORM 11.62 1897		SEC	RET	GROUP 1 Excluded from automatic		(12-36)					

	TO: Inspection Branch/PD/OL	DATE 7 January 1963	
	REPORT PERIOD: <u>Peccaber 1962</u>	CONTRACT #	25X1/
		REPORT # (If final, so state)	
25X1A	Contractor		
	Address		
	Commodity/Service Panarenic Viewer Cl	assification	25X1/
	No. Of Prototypes 2 Contract Complet	ion Date 15 July 1963	
	The Contract is on schedule: X Yes	No	
```	The Contractor will remain within his allocat	ed funds: X Yes No	
	An extension of time will be necessary:	YesNo	
	All phases of the technical progress are sati	sfactory: Yes No	
	The overall performance of this Contractor is	: 📈 Satisfactory	
	NOTE: If unsatisfactory or subject to improvement indicate reasons under		
	comments.	/ Unsatisfactory	
•	Comments: Additional time may be required to approved by MC.	incorporate indexing counters	
	Recommended Action: Contract should be emer	mist to reflect TDC action on misking counters.	
			25X1/
	Date of last visit to Contractor's Plant:	18 December 1962	
	Ins	spected by:	
	Div	rision & Ex	
	Approved For Release 2002/01/02 : Cl	A-RDP78B04747A0029000100 7-2 GRUCE 1 Excluded from Enternation by the declassification	

	TO: Inspection Branch/PD/OL	DATE 10 December 1962
	REPORT PERIOD: November 1962	CONTRACT #25
		REPORT # 6 (If final, so state)
25X1A	Contractor	
	Address	
	Commodity/Service Penoranic Viewer C	lassification25
	No. Of Prototypes 1 Contract Complete	tion Date 15 July 1963
	The Contract is on schedule: Yes	No
•	whe Contractor will remain within his allocat	ted funds: Yes X No
	An extension of time will be necessary:	YesNo
	All phases of the technical progress are sat:	isfactory: Yes No
	The overall performance of this Contractor is	s: 🔼 Satisfactory
	NOTE: If unsatisfactory or subject to improvement indicate reasons under comments.	<pre>Subject to Improvement Unsatisfactory</pre>
		ent to provide indexing counters on sent to locate specified points within EDC action.
	Date of last visit to Contractor's Plant:	10 October 1962
		spected by vision & E
	Approved For Release 2002/01/02 : Cl	A-RDP78B04747A002900010017 Related from existentic determination and declassification

	TO: Inspection Branch/PD/OL	DATE	7 20	vember 1962	
	REPORT PERIOD: October 1962	CONTRACT	#		2
		REPORT #			
		,==== "-	(If	5 final, so st	cate)
X1A	Contractor	***			
	Address				
	Penoremic Commodity/Service Viewer Classificat:	ion			2
	No. Of Prototypes 1 Contract Con		ate	15 July 19	
	The Contract is on schedule: X Yes	No			
-			•		
	The Contractor will remain within his allocated			Yes	No
	An extension of time will be necessary:	Yes_	<u> </u>	No	
	All phases of the technical progress are sa-	tifactory:_	X	Yes	No
	The overall performance of this Contractor	ls: 💯	Satis	factory	
	NOTE: If unsatisfactory or subject to im-		Subje	ct to improv	rement
	provement indicate reasons under				rement
	provement indicate reasons under comments.		Unsat	isfactory	
_	provement indicate reasons under	optical de	Unsat	isfactory	
•	provement indicate reasons under comments.  Comments: On last visit to vendor's plant	optical de	Unsat	isfactory	
•	comments.  Comments:  On last visit to vendor's plant approved in concept.	optical de	Unsat	isfactory	
	comments.  Comments:  On last visit to vendor's plant approved in concept.	optical de	Unsat	isfactory	and
	provement indicate reasons under comments.  Comments: On last visit to vendor's plant approved in concept.  Recommended Action:		Unsat	isfactory	
	comments.  Comments:  On last visit to vendor's plant approved in concept.		Unsat	isfactory	and
	provement indicate reasons under comments.  Comments: On last visit to vendor's plant approved in concept.  Recommended Action:		Unsat	isfactory	and

	TO: Inspection Branch/PD/OL	DATE 1 October 1962	
	REPORT PERIOD: September 1962	CONTRACT #	_ 2
		REPORT # !; (If final, so state)	
X1A	Contractor		
	Address		
	Commodity/Service Viewer Classifica	tion	2
	No. Of Prototypes 1 Contract Co	ompletion Date 15 July 1963	
	The Contract is on schedule: Yes_		
	The Contractor will remain within his allow	cated funds: Yes No	
	An extension of time will be necessary:	Yes x No	
	All phases of the technical progress are sa	atifactory: Yes No	
	The overall performance of this Contractor	is: 🛣 Satisfactory	
	NOTE: If unsatisfactory or subject to improvement indicate reasons under	Subject to improvement	
	comments.	Unsatisfactory	
	Comments: Technical monitor plans to visi:	vendor's plant 10 October 1962.	_
	Recommended Action:		W ) 17 - Care Care
	Date of last visit to Contractor's Plant:	21 August 1962	2
		Inspected by:	
		Division & Ev	

	TO: Inspection Branch/PD/OL	DATE 31 August 1962	<b></b>					
	REPORT PERIOD: August 1969	CONTRACT #_	_ 25					
	4	REPORT # 3 (If final, so state)						
25X1A	Contractor							
	Address		مسينين من					
	Commodity/Service Ylown Classification							
	No. Of Prototypes Contra	ct Completion Date 15 July 1963						
	The Contract is on schedule:	YesNo						
	The Contractor will remain within his allocated funds: Yes No							
	An extension of time will be necessary: Yes X No							
	All phases of the technical progress are satisfactory: X Yes No							
	The overall performance of this Contractor is: 📈 Satisfactory							
	NOTE: If unsatisfactory or subject to im Subject to improvement provement indicate reasons under							
	comments.	Unsatisfactory						
25X1A	project manager screed to i	7X to 60X high scuity system supplemented the feasibility of the addition of X. Y	-					
	Recommended Action: None		TO PORTE AN					
	Date of last visit to Contractor's Plant: 21 August 1962							
		Inspected by:_	25					

	Inspection	Branch/PD/OL		DATE 2	July 1962	~
REPO	RT PERIOD:_	July 1962	horndhauga m	CONTRACT	#	
				REPORT #	(If final,	so state)
Cont:	ractor	_				
Addr	ess					
Comm	odity/Servi	ce Fenorenic	Classifica	<del></del>		
No.	Of Prototype	es <u>1</u>	Contract (	Completion D	ate 15 7 de	1465
The (	Contract is	on schedule:_	Yes_	No		
The (	Contractor v	will remain wi	thin his allo	ocated funds	: <b>_</b> Ye	sNo
An e	xtension of	time will be	necessary:	Yes_	No	
All ]	phases of th	ne technical p	rogress are s	satifactory:	Yes_	No
The o	The overall performance of this Contractor is: 🛣 Satisfactory					
NOTE	NOTE: If unsatisfactory or subject to im-			Subject to	improvement	
		provement indicate reasons under comments.				
			asons under		Unsatisfact	ory
Recon	comments ents:  magnificat  mmended Acti	nor requested ion ranges des	that the custoribed on page	ge 6 of the	fy a choice b	etween the
Recon	ents: You magnificat	nor requested ion ranges des	that the custoribed on page of the custoff	ctified that	fy a choice b	etween the
Recon	ents: You magnificat	on: That the he two ranges	that the custoribed on page of the custoff	ctified that	fy a choice b proposel.  a preference ermit, a range	etween the

Approved For Release 2002/01/02: CIA-RDP78B04747A0029000100 12 2 dismarks

	TO: Inspection Branch/PD/OL	DATE3 July 1962						
	REPORT PERIOD: 1962	CONTRACT #						
		REPORT # (If final, so state)						
->/.4	Contractor	(II IIIIaI, so state)						
25X1A	Address							
	Commodity/Service Classification	tion						
	No. Of Prototypes Contract Co	nmmletion Date						
	The Contract is on schedule: Yes							
	The Contractor will remain within his allow	cated funds: Yes No						
	An extension of time will be necessary:	YesNo						
	All phases of the technical progress are sa	atifactory: Yes No						
	The overall performance of this Contractor is: Satisfactory							
	NOTE: If unsatisfactory or subject to improvement indicate reasons under	Subject to improvement						
	comments.	Unsatisfactory						
	Recommended Action:	imary design of parts.						
	Date of last visit to Contractor's Plant;							
		Inspected by:						
		Division & Exte						

Approved For Release (1017) 2 : CIA-RDP78B04747A0029000 10017-2